

# Beverage Companies



**CHATHAM HILL WINERY**  
3800-310 Gateway Centre Blvd.  
Morrisville, NC 27560  
Phone: +1-919-380-7135  
Fax: +1-919-380-1310  
Email: marekw@chathamhillwine.com  
Website: www.chathamhillwine.com

Established in 1999, Chatham Hill Winery has been producing award-winning premium wines from the best grapes grown in the Yadkin Valley, the first North Carolina appellation. Its wine portfolio includes French-style dry wines with the CHATHAM HILL label including Cabernet Sauvignon, Cabernet Franc, Merlot, Zinfandel, Syrah, Chardonnay, Viognier, Pinot Grigio, Riesling, Rosé, and Trinity, a Bordeaux-style blend. The most popular Sweet Carolina wines include Blackberry, Peach, Pomegranate, Blueberry, Raspberry, and Cherry Berry. The winery has been producing up to 7,000 cases per year and has the capacity to increase production quickly to accommodate new, larger orders for international clients.

# Le Bleu®

ULTRA PURE BOTTLED WATER

## LE BLEU WATER CORPORATION

PO Box 2093  
Advance, NC 27006  
Phone: + 1-336-998-2984  
Email: brock.agee@lebleu.com  
Website: www.lebleu.com  
Products: Bottled water, Muscadine juice, Fruit-flavored drinks, Sports drinks

Le Bleu Corporation, established in 1990, uses a unique patent-pending process to produce the purest and best tasting water in the world. Le Bleu's five-step purification process eliminates the inorganic minerals and chemicals that may be present in other waters. Le Bleu offers 5-gallon delivery service as well as retail sizes to over 65,000 residential, business and industrial customers throughout the world.



**SHELTON VINEYARDS**  
286 Cabernet Lane  
Dobson, NC 27017  
Phone: +1-336-366-4724  
Fax: +1-336-366-4758  
Email: sales@sheltonvineyards.com  
Website: www.sheltonvineyards.com

Fine wine inspires tradition and tradition inspires fine wine. Shelton Vineyards is a family-owned estate in North Carolina's Yadkin Valley producing estate wines of distinction. Established in 1999, Shelton Vineyards Estate is comprised of 400 acres in the rolling foothills of the Blue Ridge Mountains with 125 acres currently under cultivation. The winery produces 16 different wines each with a distinctive Yadkin Valley flair. The quality of Shelton wines is validated by the over 400 awards received in regional, national, and international wine competitions.

## WEeping RADISH FARM BREWERY

6810 Caratoke Highway  
Jarvisburg, NC 27947  
Phone: + 1-252-473-1991  
Fax: + 1-252-473-5030  
Email: uli@weepingradish.com  
Website: www.weepingradish.com



The Weeping Radish Farm Brewery was the first microbrewery in North Carolina. For nearly 25 years the Weeping Radish has been producing German-style lagers that adhere to the Reinheitsgebot purity law of 1516. The Weeping Radish is also a pioneer in the natural foods campaign with its Farmer to Fork concept. A fully trained German Master Butcher is on site crafting value-added charcuterie products using meats from local sustainable farms. The facility on the Outer Banks of North Carolina also includes 14 acres set aside for an organic and biodynamic farm.

## ALAMANCE FOODS

Phone: + 1-336-226-6392  
Email: info@alamancefoods.com  
Website: www.alamancefoods.com  
Products: Bottled water, Fruit drinks, Fruit flavored freeze pops

## BILTMORE ESTATE WINE COMPANY

Phone: + 1-828-255-1783  
Fax: + 1-828-225-6774  
Email: wineorders@biltmore.com  
Website: www.biltmore.com  
Product: Fine wines

## CAROLINA BEVERAGE CORPORATION

Phone: + 1-704-637-5881  
Fax: + 1-704-633-7491  
Email: www.cheerwine.com  
Website: info@cheerwine.com  
Product: Cheerwine

## PANGLEHEIMERS BEVERAGES, INC.

Phone: + 1-886-379-6664  
Fax: + 1-704-357-0440  
Email: sales@pangleheimers.com  
Website: www.pangleheimers.com  
Product: Flavored beverages

